


# Respect for wildlife, recycled products and less woodland consumption

A close-up photograph of a white alpaca's face, looking down at a blue plastic bottle lying on the ground. The alpaca's fur is soft and white, and its eye is visible. The bottle is blue and appears to be a recycled plastic bottle, lying on its side. The background is a soft, out-of-focus natural setting.

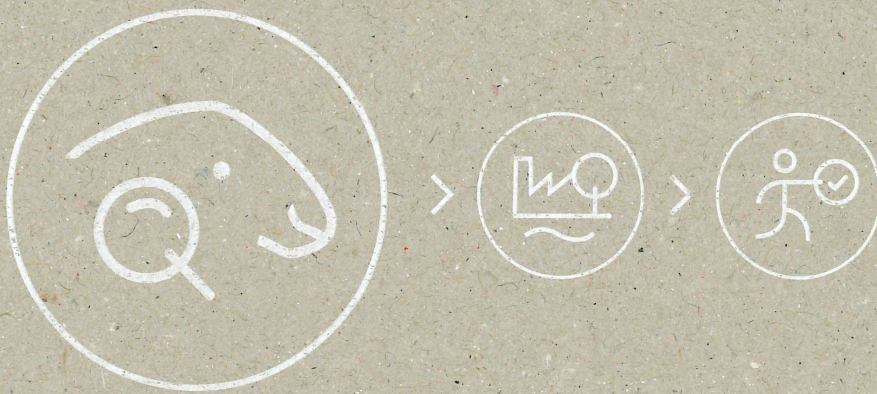
## Quality and traceability of raw materials

We meet and often exceed internationally recognised standards in our supply chain. Animal welfare is guaranteed by RWS standards and OCS organic certification, and cellulose comes from FSC-certified forests. We also adhere to GRS standards, which encourage recycling and aim to minimise the use of virgin raw materials, water and energy.



Following raw materials from the field to the factory, respecting animal welfare, sourcing from certified woodlands and farmers, applying internationally recognised standards.

# This portfolio is about materials and their traceability



O1

quality and traceability  
of raw materials



# The Organic Content Standard (OCS)

verifies organically grown content and tracks it from the source to the final product.

## 1.1 OCS\_organic blended



70% OCS Organically  
Grown Cotton Certified  
by ICEA OC0100

**AVATAR OCS** Nm 2/50  
**ABSOLUTE OCS** Nm 3/50

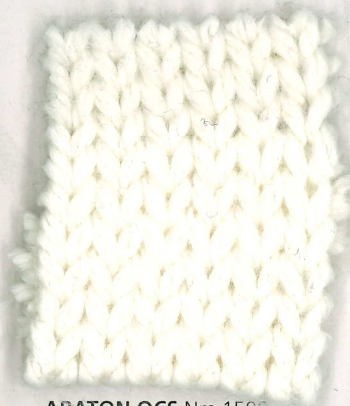
70% CO organic  
combed cotton  
30% WV shrink-resistant  
extrafine Merino wool



80% OCS Organically  
Grown Cotton Certified  
by ICEA OC0100

**ELETTRA-ECO OCS** Nm 2/30

80% CO organic cotton  
20% WO shrink-resistant  
extrafine Merino wool



50% OCS Organically  
Grown Wool Certified  
by ICEA OC0097

**ARATON OCS** Nm 1500

50% WV organic  
fine Merino wool  
50% PC acrylic



55% OCS Organically  
Grown Cotton Certified  
by ICEA OC0097

**ROPE OCS** Nm 2200

55% CO organic Makò cotton  
45% PA polyamide



88% OCS Organically  
Grown Cotton Certified  
by ICEA OC0097

**DAIQUIRI OCS** Nm 4400

88% CO organic cotton  
12% PL polyester



## 1.2 **OCS**\_organic 100%



100% OCS Organically  
Grown Cotton Certified by  
ICEA OC0097

**GAUGUIN OCS** Nm 3300

**MONET OCS** Nm 2000

100% CO organic  
combed cotton



100% OCS Organically  
Grown Cotton Certified  
by ICEA OC0097

**POKER OCS** Nm 1/50

**YUMA OCS** Nm 2/50

**LUXOR OCS** Nm 3/50

100% CO organic cotton

Products certified to the Organic Content Standard (OCS) contain organically grown content that has been (independently) verified at each stage of the supply chain, from the farm to the finished product



## 1.3 RWS\_better animal welfare



IMAGINE\_RWS Nm 2/30  
IMAGINE\_RWS Nm 2/48  
IMAGINE\_RWS Nm 2/54  
IMAGINE\_RWS Nm 3/54

100% WV shrink-resistant  
extrafine Merino wool RWS

### The Responsible Wool Standard (RWS)

verifies animal welfare and land management requirements and tracks it from the source to the final product.



PRINCE\_RWS Nm 3000

100% WV shrink-resistant  
extrafine Merino wool RWS



AUSTRALIA\_RWS Nm 2/28  
MERINO\_RWS Nm 2/32  
FORTY-4\_RWS Nm 2/44

50% WV Merino wool RWS  
50% PC acrylic



REWOOLIVE RWS/GRS  
Nm 2/28 Nm 2/36 Nm 2/44

55% WV shrink resistant extrafine  
Merino wool RWS  
45% PL GRS recycled polyester



Key points for the protection of animal welfare according to the "five freedoms":

1. Freedom from hunger and thirst
2. Freedom from discomfort
3. Freedom from pain, injury or disease
4. Freedom to express normal behaviour
5. Freedom from fear and distress



## 1.4 E-TEC\_Full tech, Full Eco



**PRIME** Nm 2/30

100% WV extrafine Merino wool  
No Mulesing - Shrink resistant treated  
without the use of chlorine

**Machine washable**



**PRIME** Nm 2/48

100% WV extrafine  
Merino wool  
No Mulesing - Shrink resistant  
treated without the use of  
chlorine

**Machine washable**

### E-TEC

A high performance, environmentally friendly 100% extrafine Merino wool

Thanks to an intensive environmentally responsible research mission and a substantial investment in innovation, E.Miroglio has created PRIME, a non-mulesed and chlorine-free 100% extrafine Merino wool.

The result is an environmentally friendly, heat-regulating easycare yarn, with the breathability and softness of the best Merino wool.

Our entirely "Made in Europe" process combines quality with respect for the environment.



# 1.5 GRS\_sustainable through recycling



**The Global Recycled Standard (GRS)** verifies recycled content and tracks it from the source to the final product.

**BRAZIL GRS** Nm 2/28

90% PL recycled polyester  
NewLife™  
10% WO wool

**for transfer printing**



**PRAGA GRS** Nm 2/60

55% PL recycled polyester  
NewLife™  
45% WV Merino wool

**for weaving**



**LISBONA GRS** Nm 2/56  
**NEW LISBONA GRS** Nm 2/56

53% PL recycled polyester  
NewLife™  
43% WV Merino wool  
4% EA elastane

**for weaving**



**GREENWOOL GRS** Nm 2/28  
**GREENWOOL GRS** Nm 2/44

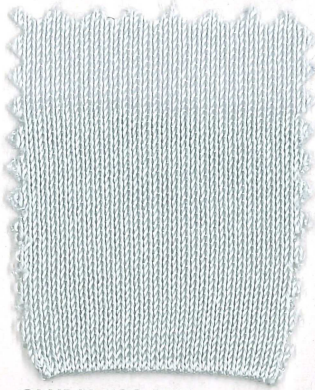
65% PL recycled polyester  
NewLife™  
35% WV Merino wool

**for transfer printing**

Products certified to the Global Recycled Standard (GRS) contain (independently) verified recycled content. In addition, certified organizations have met social, environmental, and chemical requirements (at each stage of the supply chain,) from the recycler to the finished product.



## 1.6 FSC\_Planting more trees



### CANDIA FSC\_MIX

167/40 "400Z"

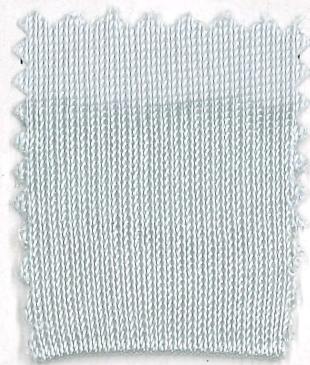
ITACA FSC\_MIX Nm 30000

CIPRO FSC\_MIX Nm 20000

CRETA FSC\_MIX Nm 15000

KIROS FSC\_MIX Nm 7500

100% VI viscose rayon FSC



### CORINTO 84/30 DTEX

OLIMPIA 167/40 DTEX

OLIMPIA-DULL 167/40 DTEX

SPARTA 330/64 DTEX

100% VI viscose FSC

and all of our viscose filament range



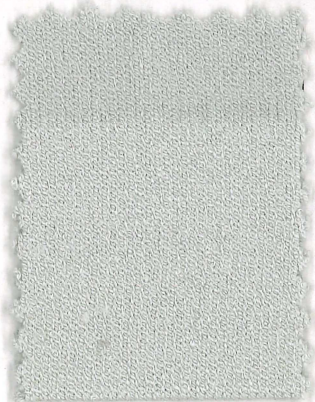
### CANDIA-DULL FSC\_MIX

167/40 "400Z"

PAROS FSC\_MIX Nm 30000

RODI FSC\_MIX Nm 15000

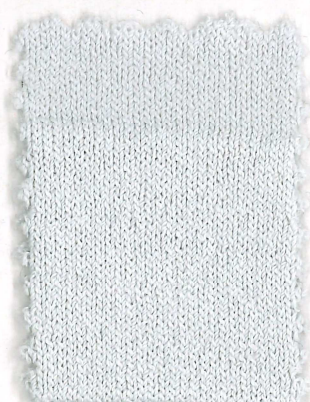
100% VI dull viscose rayon FSC



### HEAVEN FSC\_MIX Nm 2/50

70% VI viscose FSC

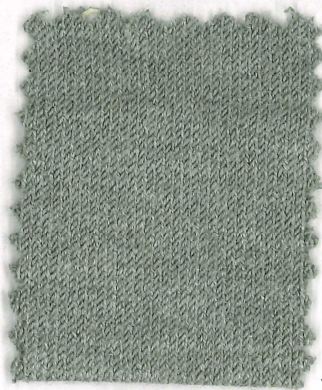
30% PL stretch polyester



### AMUSE FSC\_MIX Nm 20000

68% VI viscose rayon FSC

32% PA polyamide



### FLEXI FSC\_MIX Nm 2/28

46% MD modal FSC

40% PC acrylic

14% PA polyamide

### FEAT FSC\_MIX Nm 2/40

42% MD modal FSC

38% PC acrylic

20% PA polyamide

### ARROW FSC\_MIX Nm 2/66

45% MD modal FSC

37% PC acrylic

18% PA polyamide



### CALLISTO PLUS FSC\_MIX Nm 36000

64% VI viscose rayon FSC

36% PA polyamide



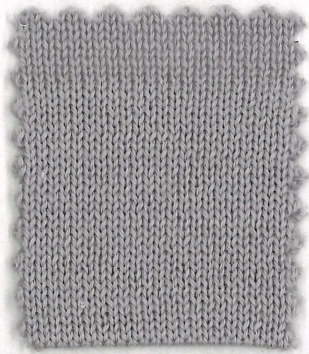
**FSC®**

The Forest Stewardship Council® (FSC®) is a global, not-for-profit organization dedicated to the promotion of responsible forest management worldwide.

FSC defines standards based on agreed principles for responsible forest stewardship that are supported by environmental, social, and economic stakeholders.

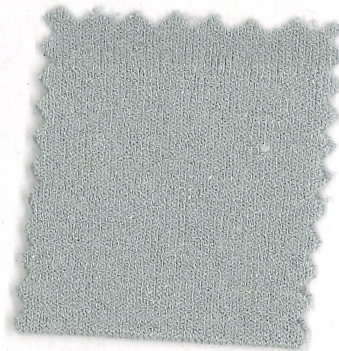


To learn more, visit [www.fsc.org](http://www.fsc.org)



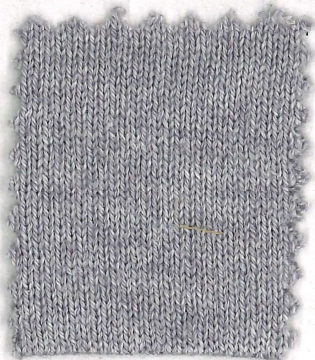
**ATELIER FSC\_MIX** Nm 2/30  
**ATELIER FSC\_MIX** Nm 2/48

70% WO shrink-resistant  
extrafine Merino wool  
30% CLY Tencel FSC



**IRAM FSC\_MIX** Nm 2/85

95% VI viscose FSC  
5% EA elastane



**MERAK FSC\_MIX** Nm 2/30

65% VI viscose FSC  
26% WO shrink-resistant  
extrafine Merino wool  
9% PA polyamide fibre

#### FSC® labels

- By choosing this product, you help take care of the world's forests. Learn more: [www.fsc.org](http://www.fsc.org)
- By choosing this product, you are supporting responsible management of the world's forests.
- The FSC® label means that the materials used for this product come from
- The FSC® label means that materials used for the product have been responsibly sourced.



# 1.7 LENZING™ ECOVERO™ Viscose\_Low emission Viscose



**HEAVEN-ECO** Nm 2/50

70% VI viscose (LENZING™ ECOVERO™)  
30% PL stretch polyester

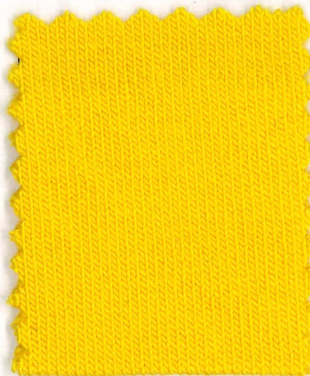
**LENZING™ ECOVERO™** viscose fibers generate up to 50% lower emissions and water impact compared to traditional viscose.

LENZING™ and ECOVERO™ are trademarks of Lenzing AG



**EDEN-ECO** Nm 2/50

98% VI viscose (LENZING™ ECOVERO™)  
2% EA elastane



**CADDY-ECO** Nm 2/32

68% VI viscose (LENZING™ ECOVERO™)  
29% PC acrylic  
3% EA elastan



**MIES-ECO** Nm 20000

68% VI viscose (LENZING™ ECOVERO™)  
29% PC acrylic  
3% EA elastan

## LENZING™ ECOVERO™

LENZING™ ECOVERO™ branded viscose fibers are certified with the internationally recognized EU Ecolabel, meaning they have consistently high environmental standards from raw material and production to distribution and disposal. Viscose fibers are produced from pulp derived only from responsibly managed and renewable wood sources. A special manufacturing system makes LENZING™ ECOVERO™ fibers identifiable in the final product even after long textile processing and conversion steps.